

Abstract

The invention relates to a forming die having a cavity which forms a shaping space and into which a workpiece can be introduced. A passage, which connects the shaping space to the area surrounding the die, runs within the forming die. To achieve a contour during the shaping of the workpiece which is unaffected by the arrangement of passages connecting the shaping space to the area surrounding the die in a simple way, it is proposed that the die contains a liquid-permeable and gas-permeable insert body, which is held in a recess of the die near to the shaping space and by means of a peripheral region facing the shaping space forms a section of the cavity, and that the passage opens out at the insert body outside this peripheral region.